

5/30

DART AEROSPACE LTD	Work Order:	23800
Description: Outer Aft Saddle	Part Number:	D5955
Drawing: D5955 Rev. A	Qty:	13 78

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order <i>Dwg. not required</i>	KF	05.07.14	12
2	STORES	Issue material from stock: D6101-013 (7075-T7351) Cut Size 2.50" x 10.10" X 8.25" (Grain along 10.10") Batch: 23 798	EN	05/09/15	12
3	HAAS	Setup W/O No. / Setup Inspection last completed by /	D	N/A	/
4	HAAS	Machine as per folio D5955 Ensure Batch Number is entered	TC	05/09/15	12
5	HAAS	Deburr and Tumble	EN	05/09/15	13
6	QC	Inspect Level 1 Fill Out Inspection Sheet	DM	05/09/15	13
7	QC	Inspect Level 8 Audit Inspection Sheet	ME	05/09/15	13
8	METAL	Acid etch and alodine as per QSI 005 4.1	MM	05/10/15	13
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) as per Dart QSI 005 4.3	ML	05/10/15	13
10	QC	Inspect Level 3	CD	05/10/15	13
11	STORES	Pack in foam, identify and stock	PC	05/10/15	13
12	EXPEDITING	Close Work Order Cost / Part : 199.85 5 ac 05/10/27 199.85	(13)	05/10/15	13

Rev	Date	Change	Revised By	Approved
A	97.03.05			
B	99.04.19	Re-format	DM	
C	00.06.22	Removed P/O for powder coat	EC	
D	02.02.06	Added D part # and inspect level 21	NG	

RELEASED

02/02/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA: 15

Date: 05/10/27

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	23800
Description: Outer Aft Saddle	Part Number:	D5955
Inspection Dwg: D5955 Rev. A		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5955 Rev. A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.438	0.443	DT8682	0.438	0.438	0.438	0.438		
B	1.745	1.755		1.748	1.747	1.749	1.749		
C	5.245	5.255		5.246	5.247	5.250	5.250		
D	6.995	7.005		6.997	6.996	6.998	6.998		
E	5.745	5.755		5.745	5.745	5.748	5.748		
F	4.745	4.755		4.747	4.747	4.747	4.747		
G	0.313	0.318	DT8686	0.312	0.312	0.312	0.312		
H	1.522	1.532		1.527	1.525	1.527	1.527		
I	3.048	3.058		3.051	3.051	3.053	3.053		
J	4.575	4.585		4.577	4.579	4.580	4.578		
K	0.313	0.318	DT8686	0.312	0.312	0.312	0.312		
L	0.240	0.260		0.252	0.253	.255	.253		
M	0.490	0.510		0.501	0.497	.499	.500		
N	0.240	0.260		0.251	0.254	.255	.256		
O	7.990	8.010		8.001	8.001	8.001	8.000		
P	0.240	0.260		0.247	0.249	.249	.252		
Q	0.307	0.312		0.310	0.310	.311	.311		
R	0.760	0.765		.760	0.760	.760	.760		
S	0.490	0.510		0.498	0.496	.501	.502		
T	1.625	1.645		1.627	1.634	1.632	1.634		
U	2.000	2.020		2.000	2.005	2.004	2.007		
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject:									

Measured by:	<i>en</i>
Date:	05/09/21

Audited by:	<i>am</i>
Date:	05/09/22

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF <i>RF</i>	<i>[Signature]</i>

RELEASED
03.06.18 *RF*

DART AEROSPACE LTD	Work Order:	23800
Description: Outer Aft Saddle	Part Number:	D5955
Inspection Dwg: D5955 Rev. A		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5955 Rev. A and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443	DT8682	✓	✓	✓	✓		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	5.245	5.255		5.250	5.250	5.250	5.250		
D	6.995	7.005		6.996	7.000	6.999	6.999		
E	5.745	5.755		5.747	5.749	5.749	5.750		
F	4.745	4.755		4.747	4.748	4.749	4.750		
G	0.313	0.318	DT8686	✓	✓	✓	✓		
H	1.522	1.532		1.528	1.527	1.528	1.528		
I	3.048	3.058		3.055	3.053	3.052	3.053		
J	4.575	4.585		4.582	4.580	4.580	4.580		
K	0.313	0.318	DT8686	✓	✓	✓	✓		
L	0.240	0.260		.258	.259	.260	.257		
M	0.490	0.510		.502	.501	.501	.501		
N	0.240	0.260		.258	.257	.258	.258		
O	7.990	8.010		8.001	8.003	8.002	8.003		
P	0.240	0.260		.254	.247	.249	.249		
Q	0.307	0.312		.311	.311	.311	.311		
R	0.760	0.765		.761	.761	.761	.761		
S	0.490	0.510		.502	.501	.501	.502		
T	1.625	1.645		1.634	1.627	1.639	1.636		
U	2.000	2.020		2.007	2.001	2.010	2.003		
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	<i>P</i>	Audited by:	<i>ml</i>
Date:	<i>05/09/21</i>	Date:	<i>05/09/22</i>

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF <i>RF</i>	<i>[Signature]</i>

RELEASED
03.06.18 *RF*

DART AEROSPACE LTD

Work Order:

23800

Description: Outer Aft Saddle

Part Number:

D5955

Inspection Dwg: D5955 Rev. A

Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5955 Rev. A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.438	0.443	DT8682	✓	✓	✓	✓		
B	1.745	1.755		1.749	1.750	1.749	1.749		
C	5.245	5.255		5.250	5.250	2.249	2.250		
D	6.995	7.005		7.000	7.001	7.001	7.001		
E	5.745	5.755		5.749	5.749	5.750	5.749		
F	4.745	4.755		4.747	4.748	4.750	4.749		
G	0.313	0.318	DT8686	✓	✓	✓	✓		
H	1.522	1.532		1.529	1.528	1.527	1.528		
I	3.048	3.058		3.054	3.051	3.054	3.054		
J	4.575	4.585		4.580	4.580	4.580	4.579		
K	0.313	0.318	DT8686	✓	✓	✓	✓		
L	0.240	0.260		.254	.256	.257	.257		
M	0.490	0.510		.501	.495	.495	.497		
N	0.240	0.260		.257	.255	.255	.255		
O	7.990	8.010		8.001	8.002	8.002	8.000		
P	0.240	0.260		.257	.247	.248	.247		
Q	0.307	0.312		.311	.311	.311	.311		
R	0.760	0.765		.761	.761	.761	.761		
S	0.490	0.510		.504	.492	.493	.497		
T	1.625	1.645		1.637	1.635	1.633	1.635		
U	2.000	2.020		2.008	2.006	2.001	2.003		
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by: *fl*
Date: *05/09/21*Audited by: *ml*
Date: *05/09/22*

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF <i>RF</i>	<i>[Signature]</i>

RELEASED
03.06.18 *[Signature]*

DART AEROSPACE LTD	Work Order:	
Description: Outer Aft Saddle	Part Number:	D5955
Inspection Dwg: D5955 Rev. A		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5955 Rev. A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.438	0.443	DT8682	—					
B	1.745	1.755		1.747					
C	5.245	5.255		5.257					
D	6.995	7.005		6.998					
E	5.745	5.755		5.750					
F	4.745	4.755		4.750					
G	0.313	0.318	DT8686	—					
H	1.522	1.532		1.520					
I	3.048	3.058		3.053					
J	4.575	4.585		4.580					
K	0.313	0.318	DT8686	—					
L	0.240	0.260		0.254					
M	0.490	0.510		0.500					
N	0.240	0.260		0.250					
O	7.990	8.010		8.001					
P	0.240	0.260		0.252					
Q	0.307	0.312		0.310					
R	0.760	0.765		0.760					
S	0.490	0.510		0.500					
T	1.625	1.645		1.633					
U	2.000	2.020		2.003					
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	<i>EP</i>	Audited by:	<i>JL</i>
Date:	05/09/22	Date:	05.09.22

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF <i>RF</i>	<i>[Signature]</i>

RELEASED
03.06.18 *RF*

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 14, 2005
01:41 pm

Work Order No : 0023800
 Project Name : D5955
 Project For : WK530
 Work Order Type : Main
 Main WO Number :
 House Part Number : D5955
 Description : Saddle
 Manufactured : Yes
 Amount Req'd : 12
 Amount Done : 0
 Start Date : 07-14-05
 Est Finish Date : 07-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00